

Garant

Steel boring bar A.. SDXCR 93°, for indexable inserts DC., right-hand, Shank Ø / insert size: 8/04mm


Order data

Order number	260344 8/04
GTIN	4067263103943
Item class	21T

Technical description

Shank Ø D _s	8 mm
Clamping height L ₂	7.5 mm
suitable indexable insert	DC.. 04T0..
ISO code toolholder	A08F SDXCR/L04
Pack of insert screws	269028 26
Setting angle κ	93 degrees
Insert size	4 mm
Head length L ₁	15 mm
Minimum pre-drill Ø D _{min}	9.2 mm
Centre offset L ₃	5 mm
Overall length L	80 mm
Usable depth T	3 mm
Standard	DIN 8024
Application type	right-hand
Boring depth up to	3×D
Through-coolant	yes

Application	Internal longitudinal turning
Type of product	Boring Bar

Accessories

Torque screwdriver with scale, to take interchangeable blades maximum torque 500 cNm	659957 500
PrecisionBit for Torx®, 1/4 inch E 6.3 Torx® profile TX5	674248 TX5